Australian Bulk Alliance	08/13762	CANOLA CLASSIFICATION FLOWCHART		
	DOCUMENT DATE 1/10/09	OWNER COM	APPLICATION	All ABA

1 CHECK TOP OF LOAD FOR CONTAMINANTS ALL of the LOAD UN-COVERED

→ **2** PROBE LOAD AT RECOMMENDED RATE FOR PROBING

→ **3** REMOVE CANOLA FROM COLLECTION BOX AND STIR IN BUCKET. ASK DRIVER DELIVERY ADVICE BOOK (VARIETY AND MARKETING OPTIONS)

→ **4** VISUALLY CHECK FOR LARGE SNAILS AND LARGE STONES IN GLC

→ **5** USING ½ LITRE MEASURE, FILLER AND BALANCE, TEST FOR TEST WEIGHT. CHECK FOR FIELD INSECTS – LARGE AND SMALL

→ **6** CONVERT THE ½ L TO 100% ON THE SCALES. PLACE THE ½ L INTO BOX SCREEN USING 3.0mm / 2.56mm and 0.99mm RH SCREENS

→ **7** CHECK FOR SNAILS AND STONES ABOVE THE 3.0mm SCREEN. CHECK FOR SNAILS AND STONES BELOW THE 3.0mm SCREEN. CHECK FOR RESTRICTEDWEED SEEDS

→ **8** SEPARATE ALL IMPURITIES FROM ABOVE 3.0mm / 2.56mm SCREENS and BELOW 0.99mm SCREEN

→ **9** ASPIRATE THE CANOLA ½ LITRE. ASPIRATED FRACTION IS IMPURITIES

→ **10** MEASURE TOTAL % IMPURITIES FROM ALL SOURCES.

→ **11** USE 100 SEEDS FROM THE ASPIRATED CLEAN SAMPLE TO TEST FOR SPROUTED.

→ **12** MEASURE OIL, MOISTURE & PROTEIN ON CLEAN SEED USING INFRATEC

→ **13** ASCERTAIN PAY AND BIN GRADES USING TEST WEIGHT, MOISTURE, IMPURITIES & DEFECTIVE.

→ **14** COLLECT GROWER LOAD SAMPLE FOR VERIFICATION OF RESIDUE AND GM STATUS AND ANY OTHER AS REQUIRED – DBS IMPURITIES RUNNING SAMPLE, PARTITION SAMPLE.